

Date: Tuesday, 25/09/2007 8:38:14 AM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: K642 511 / K642 512	
Job Number	: 34858				
Estimate Number	: 10804				
P.O. Number	: N/A		Part Number	: K642 511	
This Issue	: 25/09/2007	S.O. No. : N/A	Drawing Number	: NCR 226	
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: N/A		Drawing Revision	: N/A	
Previous Run	: 00015		Material	: N/A	
Written By	:		Due Date	: 02/10/2007 Qty: 1 Um: Each	
Checked & Approved By	:				
Comment	:				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1

PULL FROM STOCK:

1 X D206-642-511 B 33848

- D206-648-013

B 32401 83B1 X D206-642-512 B 336251 X K642 511 B 3339751 X K642 512 B 33976307/09/25

2.0 PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

REMOVE D206-648-013 GRD HNDL KIT

FROM EACH KIT ABOVE

B 32401 97B 33231 34

B

B

ADD 6 X D2652 BUSHINGS B 33993

TO EACH KIT PER NCR 226

307/09/25

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Drawing Name: K642 511 / K642 512

Job Number: 34858

Part Number: K642 511

Job Number:



Seq. #:	Machine Or Operation:	Description :
3.0	D2652	Bushing
		<i>SD 25/09/25</i>
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)	
4.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
		<i>SD 25/09/25</i>
	Comment: INSPECT 100% KITS FOR COMPLETENESS	
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		<i>SD 25/09/25</i>
	Comment: PACKAGING RESOURCE #1	
	RE-PACKAGE USING SAME B/N'S	<i>SD 25/09/25</i>
6.0	QC21	FINAL INSPECTION/W/O RELEASE
		<i>SD 25/09/25</i>
	Comment: FINAL INSPECTION/W/O RELEASE	
	<i>* *** ADD A COPY OF THIS W/O TO EACH OF THE ABOVE D206-648-013 W/O'S ***</i>	<i>32401 + 33231</i> <i>(25/09/25)</i>

Job Completion



SD 26/09/25

L Lacelle

From: Dan Stow [dstow@dartaero.com]
Sent: September 25, 2007 8:08 AM
To: Dale Trepanier (Dale Trepanier); Eric Charbonneau; Jason Murdoch
Cc: Bill Beckett (Bill Beckett); Linda Lacelle (Linda Lacelle); Marc Bellavance (Marc Bellavance); Sian Willems

We have found the reason customers are missing D2652 bushings when they try to install D206-642-511/-512/-513/-514 skids. The D206-548-013 estimate for the ground handling should pick 8 bushings and it only picks 2.

As per NCR 226

Eric – Please update estimate

Jason – Please ensure that all kits in stock and any other kits affected are quarantined and adjusted as per the updated estimate

I am currently writing up the NCR and will pass it on once it is completed

Thank you.

Dan Stow
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